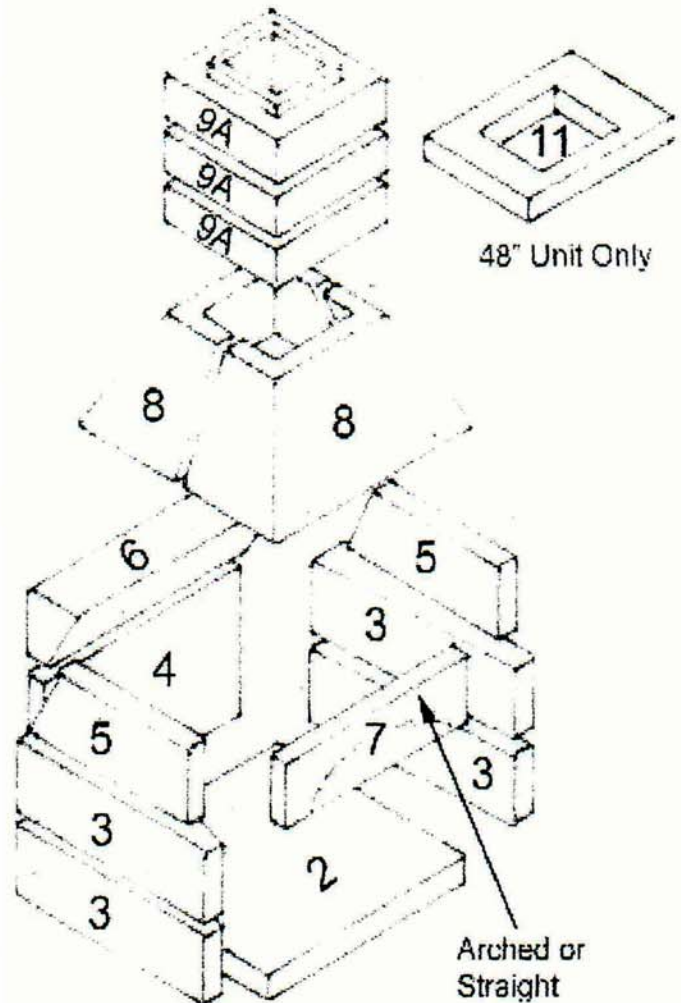


Stone Age Outdoor Fireplaces Contractor Series

Steps for construction:

- 1) Determine the height you want the Fire Box Floor off Finished grade and build base from concrete blocks.
- 2) Once the base is level and sq. set the baseplate #2. level it front to back and side to side. Then install pieces #3-#6 in order shown in the picture. Keep each piece level and plumb.
- 3) It is the easiest to install the Firebrick inside the Firebox AFTER piece #6 and before piece #7 . Line the floor, then the back and then sides. Apply 1/4" thick layer cement to the back of brick and 1/4" mortar joint around the brick. (NOTE: add extra cement to mixture when applying brick and add water to thin down mixture. Cement should be richer and wetter when applying Firebrick.)
- 4) Continue installation of pieces #7 thru #9A. (Note: 48" units require #11 throat adapter, which mounts atop #8). When completed install hearth (not included), if desired. You are now ready for exterior finishing.
- 5) Unit should not be fired for 21 days after completion, to allow full curing of mortar.



	24"	36" *	48"
#2 Baseplate	34" w x 33" d	46" w x 33" d	58" w x 33" d
#3 Sidewall	11" t x 33" d	11" t x 33" d	11" t x 33" d
#4 Backplate	22 1/2" t x 27" w	22 1/2" t x 40" w	22 1/2" t x 52" w
#5 Slanted side	11" t x 26" d	11" t x 26" d	11" t x 26" d
#6 Back Header	11" t x 34" w	11" t x 46" w	11" t x 58" w
#7 Front Header	11" t x 34" w	11" t x 46" w	11" t x 58" w
#8 Throat	19" Sq. at top x 16" t	23" Sq. at top x 16" t	23" d x 30" w x 16" t
#9A Flue	19" Sq. x 6" t	23" Sq. x 6" t	23" Sq. x 6" t
#11 Throat Adapter	N/A	N/A	23" d x 30" w x 4" t
Outside Dimensions	Firebox 33" d, 34" w	Firebox 33" d, 46" w	Firebox 33" d, 54" w
Firebox Opening Height	All Sizes	Arched: 27" t	Straight: 23" t
Overall Height	54" t	54" t	54" t
Overall Weight	1540 lbs.	1760 lbs.	2120 lbs.
Abbreviations	t=tall, sq=square	d=depth - from front to back w=width - from side to side	

* 36" in stock
24" and 48"
units Special Order